

Work Order ID 53218

October 27, 2009 9:58:11 AM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Base)

Start Date: 27/10/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *PA*

Date: 09/10/27

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100



SHEAR

0.00

Shear

Memo

0.00

SAD 09-10-05

(3)

Shear

1- mesh to size as per dwg D3832

110



QC5- Inspect part completeness to step on W/O

0.00

2) Scrub

QC

Memo

0.00

(43)

Quality Control

120



Identify as per dwg & Stock Location: WA

0.00

SAD 09-11-06

(3)

Packaging

Memo

0.00

Packaging

Work Order ID 53218

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Page 2

Item ID: D3832-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Base)

Start Date: 27/10/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/06

ME
09-11-06

Picklist Print

October 27, 2009 9:58:15 AM

Page 1

Work Order ID: 53218

Parent Item: D3832-1RevA

Parent Item Name: Mesh (Base)

Comments:

Start Date: 27/10/2009

Required Date: 02/11/2009

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	476.5700	80.3741			
Expanded Metal Flat SS												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

476.5700065

110134

3.4

111630

5.85

111956

0.000017

112147

8.29428947

112311

28.9205

112707

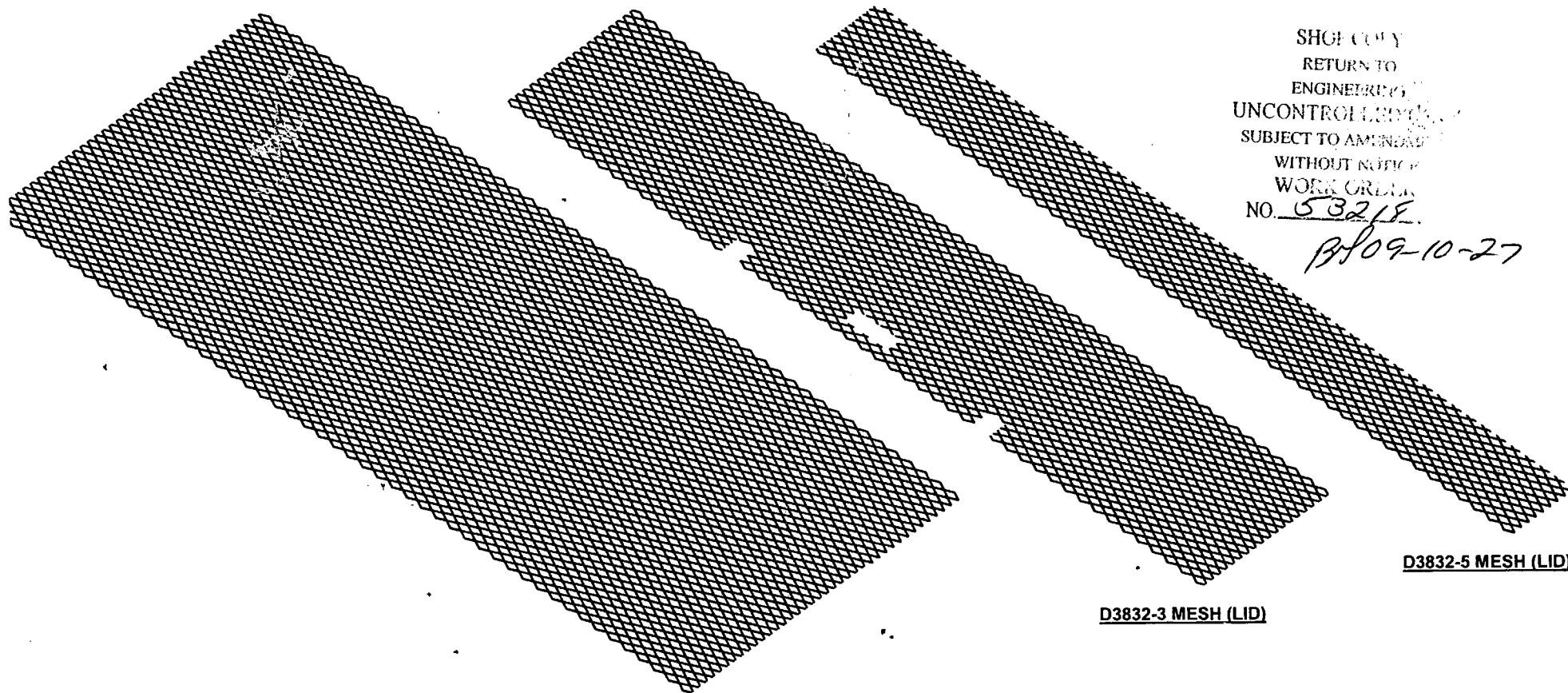
110.1052

112949

320

SAD 09-11-05

80.3741



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WORK ORDER
NO. 53218

13/09-10-27

D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

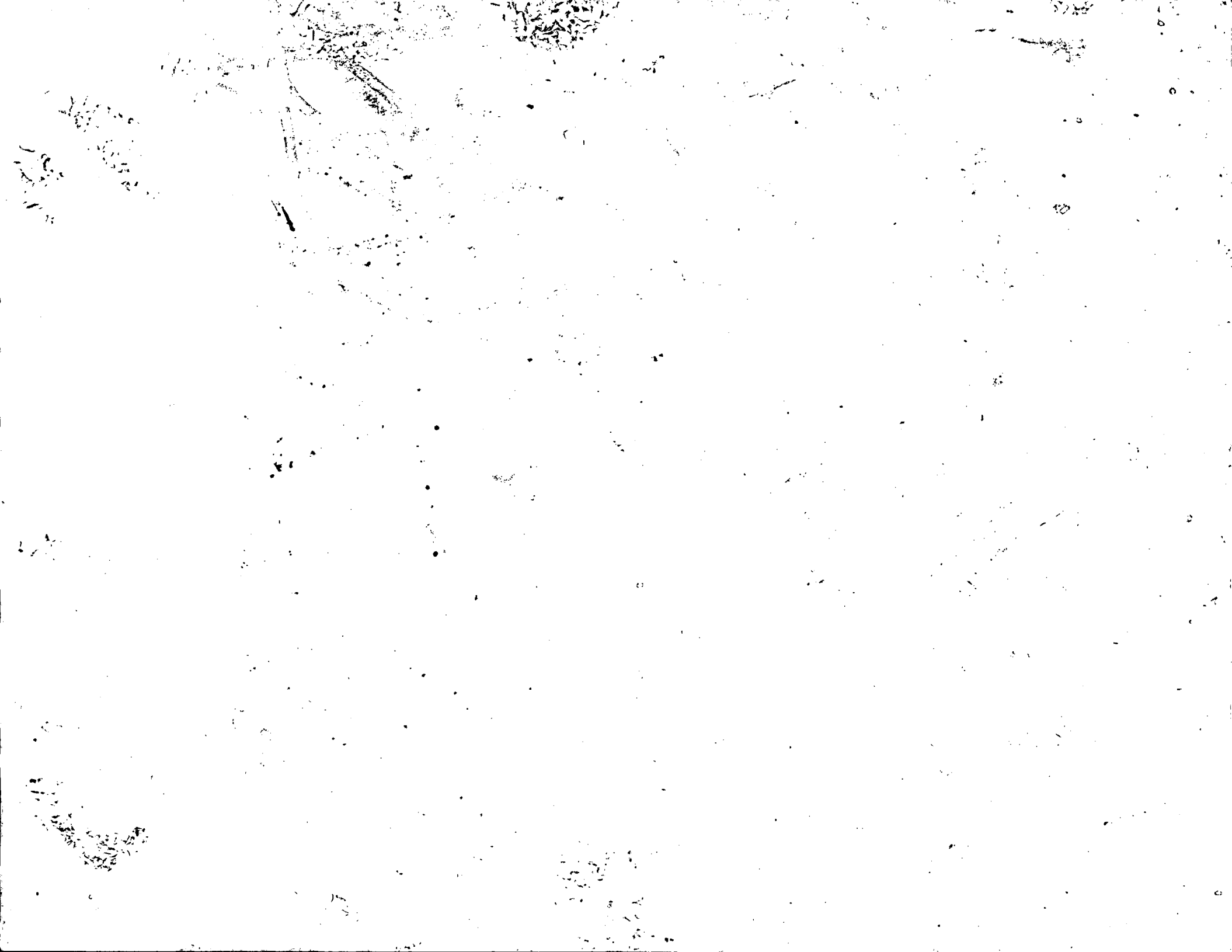
RELEASED
06/11/18

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

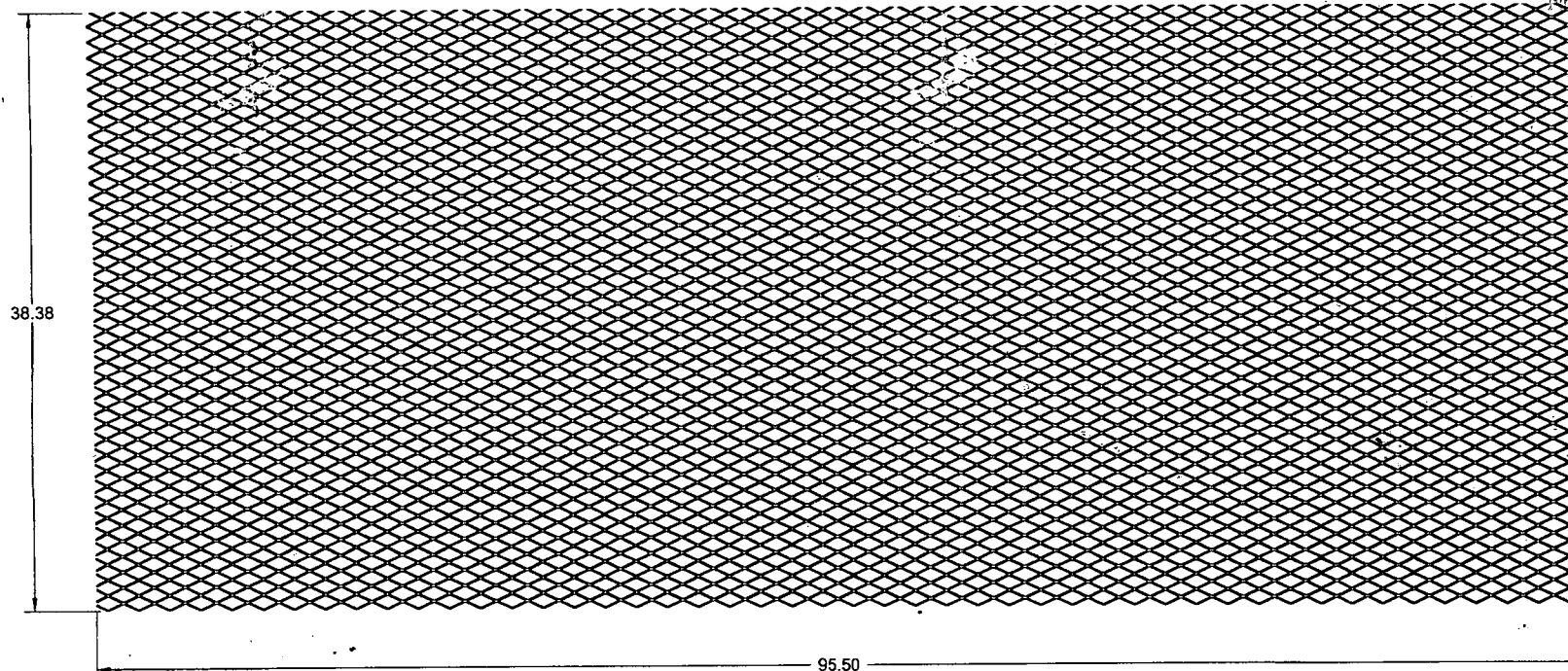
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3832	REV. A
TITLE MESH	SCALE NTS
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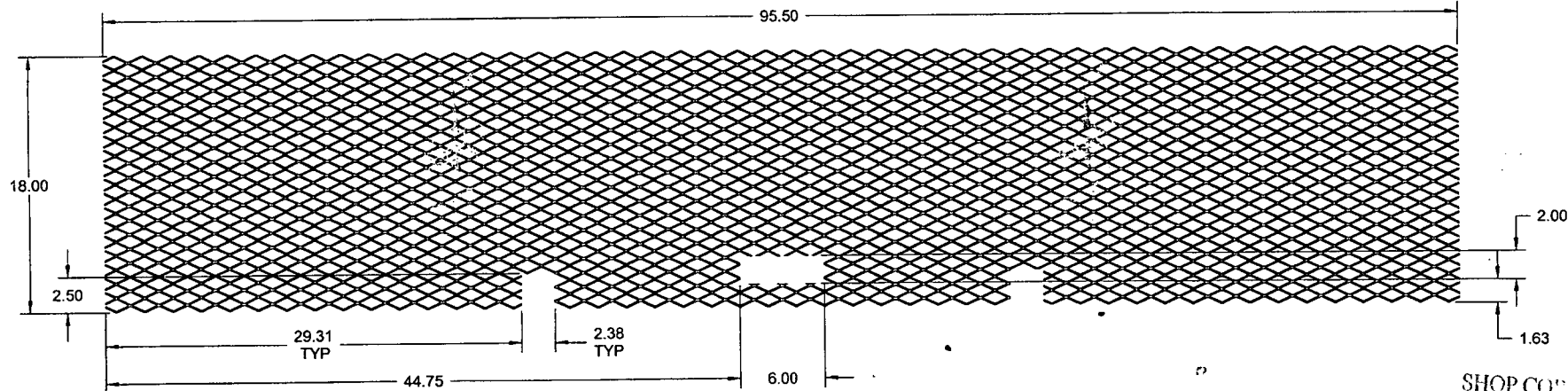
NO. 53218



D3832-1 MESH (BASE)

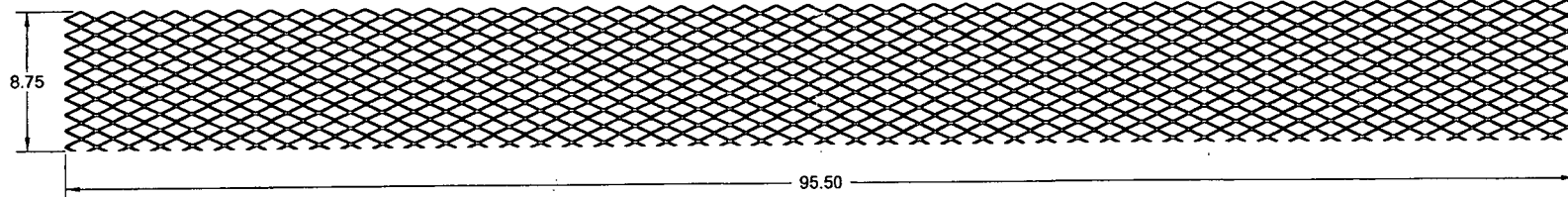
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D3832-3 MESH (LID)

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D3832-5 MESH (LID)

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